

Work Order ID 102617

June-04-13 10:46:47 AM

102617

Page 1

Item ID: 646.3713

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Gusset

Start Date: 6/04/13

Start Qty: 20.00

20

Cust Item ID:

Required Date: 6/07/13

Req'd Qty: 20.00

20

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

646.3700

A

110

0.00

110

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

22 0 Jm.3-6-6

120

QC2- Inspect parts off machine FAI/FAIB

0.00

120

QC

Memo

0.00

Quality Control

22 0 Jm.3-6-6

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Run Start

NR1

QC:

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Date:

Stop

NR2

Sequence ID/
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Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC8: Inspect parts - second check

0.00

130

QC

Memo

0.00

Quality Control

DAS
27
13-6-6

22

140

Bend as per dwg

0.00

140

Brake NC

Memo

0.00

Brake NC

SB
13/06/07

22

150

QC5- Inspect part completeness to step on W/O

0.00

150

QC

Memo

0.00

Quality Control

DAS
27
13-6-7

22

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Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/
Work Center ID

Operation
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Set Up/
Run Hours

Tool ID

Tool #

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Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

Outsource process-Anodize per QSI017 4.1.10.1

0.00

160

Outsource4

Memo

0.00

Outsource process - Anodize

Issue P/O to ATG : 20116

1- Black Anodize as per Dwg 646.3700

2- PRIME AS PER DWG, SEE NOTE #2

Certification of Conformity is required

CZ 13/06/07 (22)

170

Receive & Inspect for Damage & Mat'l Certs

0.00

170

Packaging

Memo

0.00

Packaging

43/6/13 (22)

180

QC5- Inspect part completeness to step on W/O

0.00

180

QC

Memo

0.00

Quality Control

13619

22

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20

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

210

Identify as per dwg & Stock Location: 87535 0.00

210

Packaging

Memo

0.00

IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV

Packaging

220

QC21 Final Inspection - Work Order Release

0.00

220

QC

Memo

0.00

Quality Control

22x SP
13-6-20

MLJ 13-6-20

13-06-20

Picklist Print

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Page 1

Work Order ID: 102617

Parent Item: 646.3713

Parent Item Name: Gusset

Start Date: 6/04/13

Required Date: 6/07/13

Start Qty: 20.00

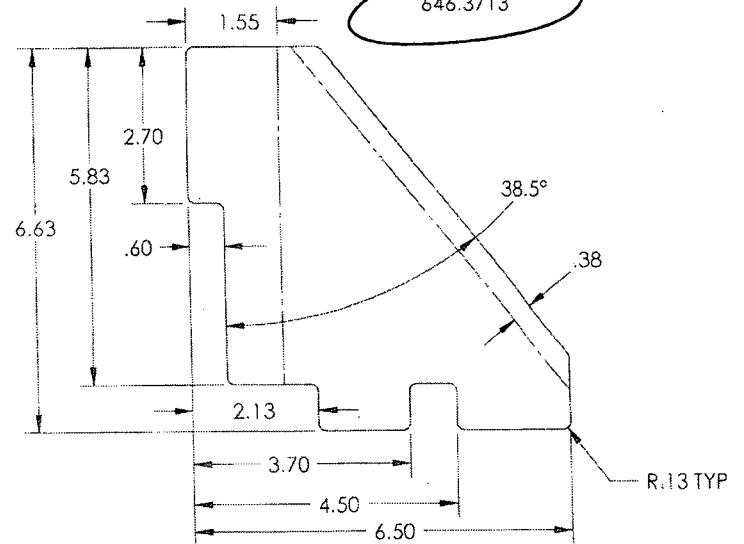
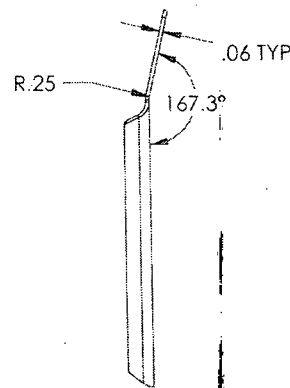
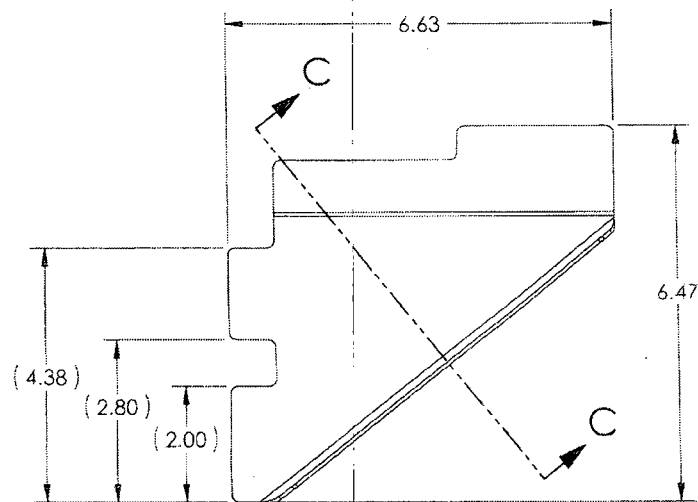
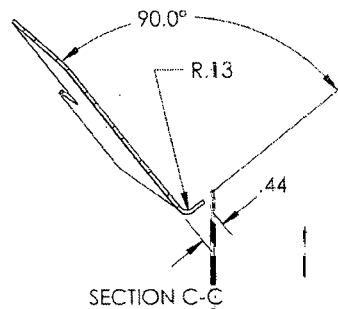
Required Qty: 20.00

Comments: IPP REV:A 12.10.22 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.063 6061-T6 .063 Sheet		Purchased	No			110	sf	258.7425	0.299	6.2947368 <u>6.5</u>			JmB-6-6
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				MAT021		258.7425							
				123135		120.2625							
				124003		79.69							
				125431		58.79				<u>125431</u>			

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REV	DESCRIPTION	DATE	APPROVED



FLAT PATTERN

102617

NEXT ASSY (S)	DRAWN BY: J. JOSEPH CHECKED BY: J. JOSEPH DATE: 11/10/01 COMPANY: APICAL INDUSTRIES	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA 92056-3512 (760) 724-5309	
		SHEETMETAL	
LIST OF REVISIONS (SPECIFIC DIMENSIONS AND PARTS) (SEE PARTS LIST FOR CHANGES AND PLACES DIMENSIONS ON PARTS LIST) REVISION 1: 11/10/01	DATE: 11/10/01 BY: J. JOSEPH SCALE: 1:1	PART NO: 646.3700 SHEET 4 OF 6	



A.T.G. Industries Inc.
731, rue Industrielle Rd.
PLATING DEPARTMENT
Rockland, On K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 62447

Date: 17-Jun-13

To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ship To


DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity	Description		
1 lot	Part: ASST 30 PCS 646.3711 22 PCS 646.3713 30 PCS 646.3716 10 PCS 646.3712 HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2 PRIME MIL-P-23377J TYPE I CLASS N Job: 20130365	Rev:	Line:
Certificate of Conformance			
A.T.G. Industries certifies that all items in this shipment are in conformance with all requirements, specifications and drawings referenced in the purchase order.			
ISO 9001 : 2008 REGISTERED ATG SALES-2010 TERMS APPLY			
DATE: 17/6/13			
CERTIFIED SIGNATURE: 			
RECEIVER SIGNATURE: _____			